

A large, illuminated sign for Mercedes-Benz Vitoria is shown at dusk. The sign is a dark, rectangular structure with the words "Mercedes-Benz" in a large, white, serif font. Below it, the word "Vitoria" is written in a smaller, white, serif font. The background is a dark, blurred landscape with a street lamp visible on the left.

Mercedes-Benz

Vitoria

WELCOME TO
VITORIA PLANT



30 PRODUCTION SITES
ON 4 CONTINENTS



164.000 EMPLOYEES AT
MERCEDES-BENZ



2.2 MILLION PASSENGER
CARS AND VANS





WE ARE MERCEDES-BENZ VANS

WE OFFER THE MOST DESIRABLE
VANS AND SERVICES





MERCEDES-BENZ VITORIA

BUILDING THE WORLD'S MOST DESIRABLE VANS

WE HAVE GROWN TO ONE OF THE LEADING
COMPANIES IN SPAIN



VITORIA PLANT
EMPLOYEES
ABOUT ~5,000

BUILT AREA
INCREASED BY 66%
SINCE 2024

SUPPLIERS
1450
(800 OF SPAIN)

BUILDING THE WORLD'S MOST DESIRABLE VANS

OUR CONTRIBUTION IN ÁLAVA AND THE BASQUE COUNTRY (2025)

24% GDP

ÁLAVA

42%
EXPORTS

3,8% GDP

**BASQUE
COUNTRY**

12,5%
EXPORTS



BUILDING THE WORLD'S MOST DESIRABLE VANS

PORTFOLIO EVOLUTION SINCE 1954

2025 | 118.400 u.



DKW F89L
1954

DKW F-1000
1963

DKW N1300
1975

MB100/180
1981

VITO &
V CLASS (T0)
1996

VITO &
VIANO (NCV2)
2003

VITO, EVITO, EQV
V-CLASS & MARCO
POLO (VS20)
2014

BODY SHOP

- VERY HIGH DEGREE OF AUTOMATION
- 1200 ROBOTS
- HYBRID JOINING TECHNOLOGY



PAINT SHOP

- UP TO 300M OF SEALS PER/VEH
- 80 DIFFERENT COLORS
- NEW PAINT SHOP - SEP 26





FINAL ASSEMBLY

- OVER 5,000 PARTS PER VEHICLE
- FACTORY LABORATORY



BUILDING THE WORLD'S MOST DESIRABLE VANS

THE INTEGRATION OF THE I-PARK WITH THE SUPPLIERS OF BULKY PARTS

BENTELER



FORVIA
faurecia



motherson



BUILDING THE WORLD'S MOST DESIRABLE VANS

OUR PORTFOLIO



IN 2026 WE START PRODUCING OUR NEW VAN ARCHITECTURE.



TOTAL SURFACE 870.000 m²

122 FOOTBALL FIELDS

NEW PARKING

I-PARK EXTENSION

FINAL ASSEMBLY EXTENSION

NEW BRIDGE

NEW PAINT SHOP

NEW BODY SHOP II

NEW KAROLA

NEW BODY SHOP

BUILT SURFACE
BY LEVELS

2024 - 400.000 m²

2026 - 665.000 m²

BUILDING THE WORLD'S MOST DESIRABLE VANS

WE'VE CARRIED OUT A HUGE CULTURAL TRANSFORMATION

DEDICATED
MANAGEMENT TEAM

NEW COMMUNICATION
MODEL

YOUNG AND
INTERNATIONAL TEAM

RESKILLING PROGRAMS

CLOSE RELATIONS WITH
THE UNIONS

MOTIVATIONAL PROGRAMS

PLEASANT AND SAFE
WORKING ENVIRONMENT

AI AND CYBERSECURITY
IN THE DAILY WORK

WINNING ATTITUDE

BUILDING THE WORLD'S MOST DESIRABLE VANS

WE ARE MERCEDES-BENZ VITORIA

BENCHMARK
DIGITAL
PASSIONATE

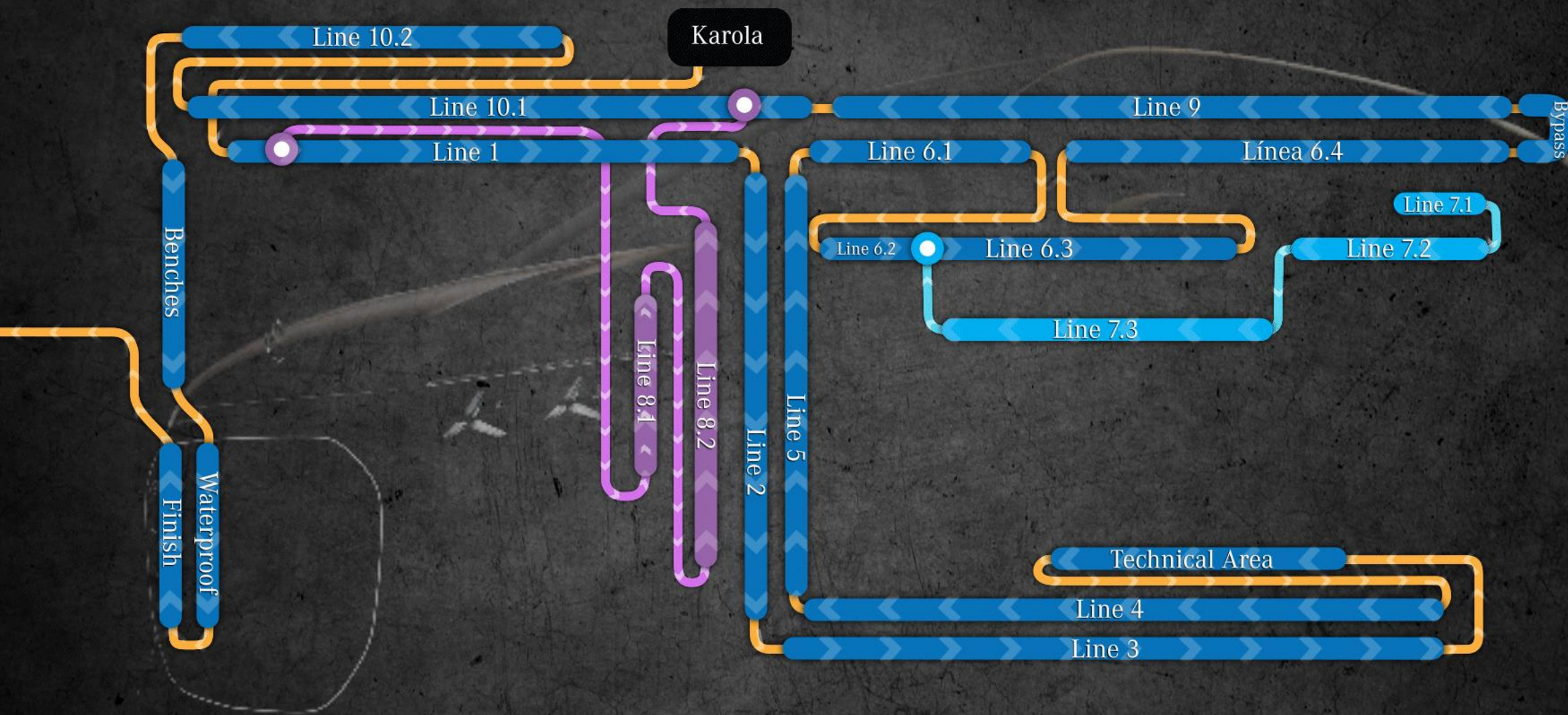


BUILDING THE WORLD'S MOST DESIRABLE VANS

LET'S SEE OUR PLANT FROM THE INSIDE



W157 / Assembly



FINAL ASSEMBLY LAYOUT
Mercedes-Benz Vitoria

BUILDING THE WORLD'S MOST DESIRABLE VANS



THANKS FOR YOUR VISIT